



117 Series Temperature Switch

UE UNITED ELECTRIC
CONTROLS

Types B117, E117

Installation and Operation Instructions

Please read all instructional literature carefully and thoroughly before starting.

Refer to the final page for the Warranty.

GENERAL



MISUSE OF THIS PRODUCT MAY CAUSE EXPLOSION AND PERSONAL INJURY. THESE INSTRUCTIONS MUST BE THOROUGHLY READ AND UNDERSTOOD BEFORE DEVICE IS INSTALLED.

Cert number	20160531-E43374
Applicable Area	North America
Markings	Class I, Div. 2, Groups A, B, C and D; Class II, Div. 2, Group F and G, enclosure Type 4X
Applicable Standards	UL 508, UL 1604; C22.2 No. 24, C22.2 No. 213
Cert number	DEMKO 11 ATEX 1105261X
Applicable Area	Europe (EU)
Markings	II 1 G Ex ia IIC T6 Ga
Applicable Standards	EN IEC 60079-0; EN 60079-11
Cert number	IECEX UL 14.0075X
Applicable Area	International
Markings	Ex ia IIC T6 Ga -50°C ≤ Tamb ≤ +60°C
Applicable Standards	IEC 60079-0; IEC 60079-11



117 SERIES FOR USE IN CLASS I, DIV. 2, GROUPS A, B, C AND D; CLASS II, DIV. 2, GROUPS F AND G; CLASS III; OR NON-HAZARDOUS LOCATIONS ONLY. ENCLOSURE TYPE 4X, IP66. AMBIENT TEMPERATURE RANGE -50°C (-58°F) TO 71°C (160°F).



ATEX AND IEC SPECIFIC CONDITIONS OF USE: ENCLOSURE CONTAINS ALUMINUM. CARE MUST BE TAKEN TO AVOID IGNITION HAZARD DUE TO IMPACT OR FRICTION.



THIS PRODUCT DOES NOT HAVE ANY FIELD REPLACEABLE PARTS. ANY SUBSTITUTION OF COMPONENTS SHALL INVALIDATE AGENCY CERTIFICATION(S).

TYPES B117 (IMMERSION STEM)

The 117 Series temperature switch utilizes a liquid filled sensor which expands or contracts against a bellows to detect a temperature change.

The response, at a pre-determined set point, actuates or deactuates a SPDT or DPDT snap-acting

switch, converting the temperature signal into an electrical signal. Control set point is adjusted by turning an internal dial (see Adjustment - Part II).

TYPES E117 (BULB & CAPILLARY)

The 117 Series temperature switch utilizes a liquid-filled sensing bulb which hydraulically transmits temperature change to a bellows. The response, at a pre-determined set point, actuates or deactuates a SPDT or DPDT snapacting switch, converting the temperature signal into an electrical signal. Control set point is adjusted by turning an internal dial (see Adjustment - Part II).



MAX. TEMPERATURE * LIMITS LISTED ON NAMEPLATE MUST NEVER BE EXCEEDED, EVEN BY SURGES IN THE SYSTEM. OCCASIONAL OPERATION OF UNIT UP TO MAX. TEMPERATURE IS ACCEPTABLE, EG START-UP AND TESTING. CONTINUOUS OPERATION SHOULD NOT EXCEED THE DESIGNATED ADJUSTABLE TEMPERATURE RANGE.

* Maximum Temperature - the highest temperature to which a sensing element may be occasionally operated without adversely affecting set point calibration and repeatability.

Please refer to product datasheet at www.ueonline.com for product specifications. Date code format on nameplate is "YYWW" for year and week.

Part I - Installation



- Adjustable Wrench
- Flathead Screwdriver
- Hammer (for alternate wire knockouts)

Mounting



INSTALL DEVICE WHERE SHOCK, VIBRATION AND TEMPERATURE FLUCTUATIONS ARE MINIMAL. DO NOT INSTALL DEVICE IN AMBIENT TEMPERATURES THAT EXCEED PUBLISHED LIMITS ON THE NAMEPLATE.



DEVICE CAN BE MOUNTED IN ANY ORIENTATION BUT VERTICAL MOUNTING IS RECOMMENDED TO PREVENT MOISTURE FROM ENTERING THE ENCLOSURE.



ALWAYS USE A WRENCH ON LOCAL MOUNT, IMMERSION STEM HEX (SEE FIGURE X). DO NOT TIGHTEN BY TURNING THE ENCLOSURE AS THIS WILL DAMAGE THE SENSOR AND WEAKEN WELDED JOINTS.



AVOID BENDING OR COILING THE CAPILLARY TUBING TIGHTER THAN 1/2" RADIUS. EXERCISE CAUTION WHEN MAKING BENDS NEAR THE CAPILLARY ENDS.

Mount the unit via the (2) 1/4" screw clearance holes on the enclosure (see Mounting Dimensions). For remote mounting, fully immerse the bulb and 6" capillary in the control zone. For best control, it is generally desirable to place the bulb close to the heating or cooling source in order to sense temperature fluctuations quickly. Be sure to locate the bulb so it will not be exposed to temperature beyond the instrument range limits.

Wiring



DISCONNECT ALL SUPPLY CIRCUITS BEFORE WIRING UNIT. WIRE UNITS ACCORDING TO NATIONAL AND LOCAL ELECTRICAL CODES. MAXIMUM RECOMMENDED WIRE SIZE IS 14 AWG. THE RECOMMENDED TIGHTENING TORQUE FOR FIELD WIRING TERMINALS IS 7 TO 17 IN-LBS.



DO NOT EXCEED ELECTRICAL RATINGS LISTED ON NAMEPLATE. OVERLOAD ON A SWITCH CAN CAUSE FAILURE ON THE FIRST CYCLE.

1 Remove the two screws retaining the cover and cover gasket.

2 A 1/2" NPT conduit connection is provided on the left hand side of the enclosure. Two cast-in 7/8" diameter knockouts for electrical conduit are located on the side and back of enclosure (see dimensional drawings). These can easily be knocked out by placing a blade of a screwdriver in groove and tapping sharply with a hammer. The terminal block terminals are clearly labeled "Common", "Normally Open" and "Normally Closed".

For units supplied with DPDT, all terminals are labeled and the following color coding applies:

	SPDT	DPDT	
		Circuit 1	Circuit 2
Common	Violet	Violet	Yellow
Normally Closed	Black	Black	Red
Normally Open	Blue	Blue	Orange

Grounding screw and clamp (cast in symbol) are provided. Keep the wire as short as possible to prevent interference with the plunger.

Part II - Adjustments

To change set point, turn dial and align with pointer.

Types B117 and E117 with dial knob controls are factory calibrated for maximum accuracy at the midpoint of the scale.

Re-calibration

To re-calibrate, turn dial to desired set point. If the actual temperature and set point temperature do not agree, turn the 3/16" hex fine adjustment screw to the left (clockwise) to raise and to the right (counter-clockwise) to lower temperature setting.

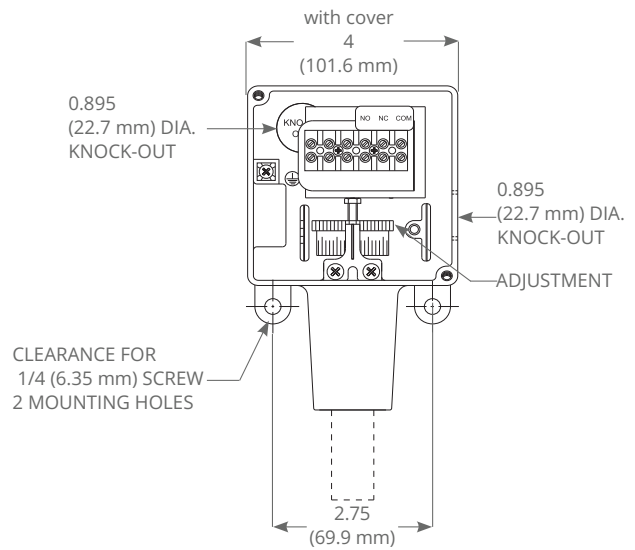
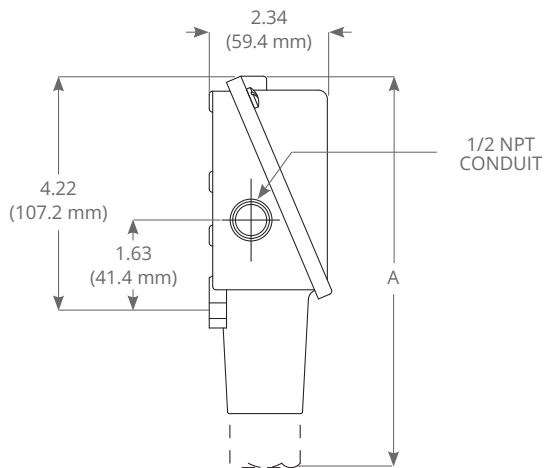


AFTER COMPLETING SETTING ADJUSTMENT, BE SURE TO REINSTALL ENCLOSURE COVER.

Recommended Practices

- A redundant device is necessary for applications where damage to the primary device could endanger life, limb or property. A high or low limit switch is necessary for applications where a dangerous runaway condition could result.
- Monitor operation to observe warning signs of possible damage to device, such as drift in set point. Check device immediately.
- Preventative maintenance and periodic testing is necessary for critical applications where damage could endanger property or personnel.

Part III - Dimensions

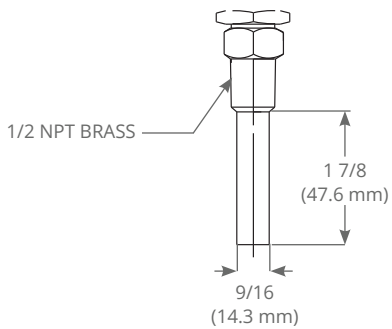


Dimension A

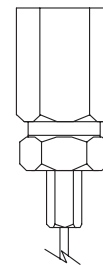
Models	Inches	mm
B117 (models 120-121) Immersion Stem	9.38	238.1
E117 (models 2BSA-8BS) Bulb & Capillary	8.69	220.6

Cover removed in front view.

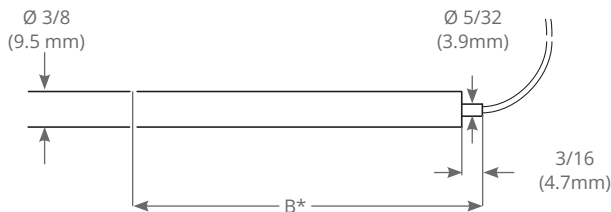
All dimensions stated in inches (millimeters). Dimensional drawings for all models may be found at www.ueonline



Immersion Stem
Models 120-121



Bulb & Capillary
Models 2BSA - 8BS



* USE DIMENSION "B" FOR SEPARABLE WELL INSTALLATIONS

Dimension B

Models	Inches	mm
2BSA	2 5/8	66.7
2BSB	2 5/8	66.7
3BS	2 1/8	54.0
4BS	6 3/4	171.5
5BS	5	127.0
8BS	3 1/4	82.6

French Warnings Translations

Pg	Warning Text	Texte d'Avertissement
1	MISUSE OF THIS PRODUCT MAY CAUSE DAMAGE TO EQUIPMENT OR PERSONAL INJURY. THESE INSTRUCTIONS MUST BE THOROUGHLY READ AND UNDERSTOOD BEFORE UNIT IS INSTALLED..	Une mauvaise utilisation de cet appareil peut provoquer une explosion et/ou des blessures. Ces consignes doivent être lues attentivement et bien comprises avant l'installation de l'appareil.
1	117 SERIES FOR USE IN CLASS I, DIV. 2, GROUPS A, B, C AND D; CLASS II, DIV. 2, GROUPS F AND G; CLASS III; OR NON-HAZARDOUS LOCATIONS ONLY. ENCLOSURE TYPE 4X, IP66. AMBIENT TEMPERATURE RANGE -50°C (-58°F) TO 71°C (160°F).	117 Series est adapté à une utilisation dans les lieux de Classe I, Divisions 2, Groupes A, B, C et D ; Classe II, Division 2, Groupes F et G ; Classe III ; ou non-dangereux. Boîtier de type 4X, IP66. Température ambiante de -50°C (-58°F) à 71°C (160°F).
1	ATEX AND IEC SPECIFIC CONDITIONS OF USE: ENCLOSURE CONTAINS ALUMINUM. CARE MUST BE TAKEN TO AVOID IGNITION HAZARD DUE TO IMPACT OR FRICTION.	Conditions spécifiques d'utilisation ATEX et IEC: Le boîtier contient de l'aluminium. Des précautions doivent être prises pour éviter tout risque d'inflammation dû à un choc ou à un frottement. Aucun composant ne peut être remplacé sur le terrain.
1	THIS PRODUCT DOES NOT HAVE ANY FIELD REPLACEABLE PARTS. ANY SUBSTITUTION OF COMPONENTS SHALL INVALIDATE AGENCY CERTIFICATION(S).	Aucun composant ne peut être remplacé sur le terrain. Tout remplacement de composant peut invalider toutes les approbations et certifications données par un tiers.
1	INSTALL DEVICE WHERE SHOCK, VIBRATION AND TEMPERATURE FLUCTUATIONS ARE MINIMAL. DO NOT INSTALL DEVICE IN AMBIENT TEMPERATURES THAT EXCEED PUBLISHED LIMITS ON THE NAMEPLATE.	Installer l'appareil dans un endroit où les chocs, les vibrations et les variations de température sont minimales. Ne pas installer l'appareil dans un lieu où les températures ambiantes dépassent les limites indiquées sur la plaque signalétique de l'appareil.
2	DISCONNECT ALL SUPPLY CIRCUITS BEFORE WIRING UNIT. WIRE UNITS ACCORDING TO NATIONAL AND LOCAL ELECTRICAL CODES. MAXIMUM RECOMMENDED WIRE SIZE IS 14 AWG. THE RECOMMENDED TIGHTENING TORQUE FOR FIELD WIRING TERMINALS IS 7 TO 17 IN-LBS.	Avant le branchement de l'appareil, déconnecter l'installation sur laquelle l'appareil doit être monté. Réaliser le branchement électrique selon les codes électriques nationaux et locaux. Le diamètre maximal recommandé pour les fils est de 14 AWG. Le couple de serrage pour la borne de raccordement est de 7 à 17 IN-LBS.
2	DO NOT EXCEED ELECTRICAL RATINGS LISTED ON NAMEPLATE. OVERLOAD ON A SWITCH CAN CAUSE FAILURE EVEN ON THE FIRST CYCLE.	Les seuils électriques indiqués sur la plaque signalétique ne doivent jamais être dépassés. La surtension peut causer une panne de l'appareil dès les premier cycle.

LIMITED WARRANTY

Seller warrants that the device hereby purchased is, upon delivery, free from defects in material and workmanship and that any such device which is found to be defective in such workmanship or material will be repaired or replaced by Seller (Ex-works, Factory, Watertown, Massachusetts. INCOTERMS); provided, however, that this warranty applies only to device found to be so defective within a period of 24 months from the date of manufacture by the Seller. Seller shall not be obligated under this warranty for alleged defects which examination discloses are due to tampering, misuse, neglect, improper storage, and in any case where devices are disassembled by anyone other than authorized Seller's representatives. EXCEPT FOR THE LIMITED WARRANTY OF REPAIR AND REPLACEMENT STATED ABOVE, SELLER DISCLAIMS ALL WARRANTIES WHATSOEVER WITH RESPECT TO THE DEVICE, INCLUDING ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.

LIMITATION OF SELLER'S LIABILITY

Seller's liability to Buyer for any loss or claim, including liability incurred in connection with (i) breach of any warranty whatsoever, expressed or implied, (ii) a breach of contract, (iii) a negligent act or acts (or negligent failure to act) committed by Seller, or (iv) an act for which strict liability will be inputted to seller, is limited to the "limited warranty" of repair and/or replacement as so stated in our warranty of device. In no event shall the Seller be liable for any special, indirect, consequential or other damages of a like general nature, including, without limitation, loss of profits or production, or loss or expenses of any nature incurred by the buyer or any third party.

UE specifications subject to change without notice.

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