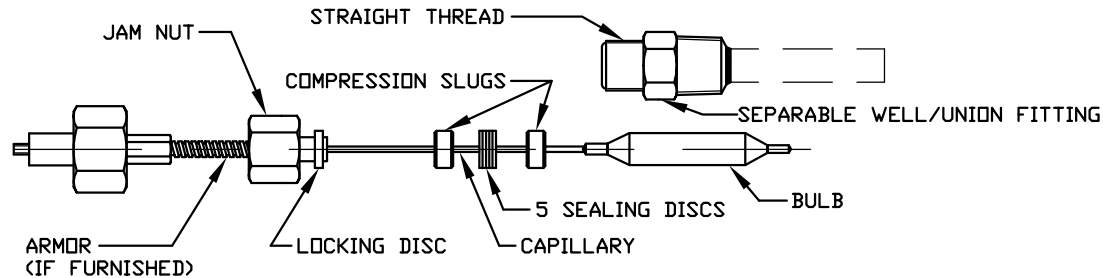
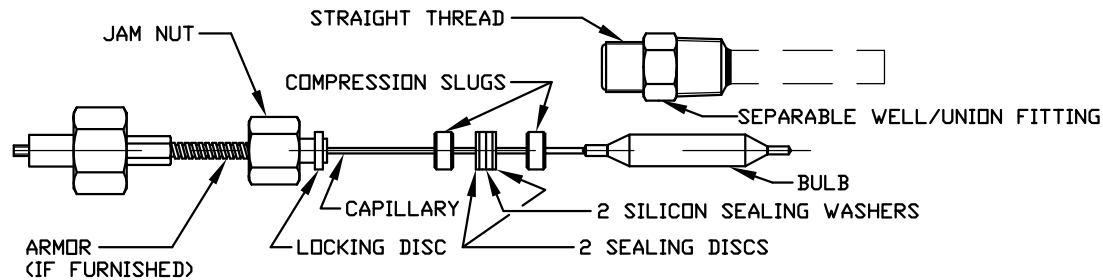


# UNION CONNECTOR/SEPARABLE WELL INSTALLATION SHEET

## TEMPERATURES AT OR ABOVE 400°F



## TEMPERATURES BELOW 400°F



### ASSEMBLY INSTRUCTIONS:

1. SLIDE JAM NUT OVER BULB & CAPILLARY WITH THREADED END TOWARDS BULB. IF ARMORED CAPILLARY IS FURNISHED, SLIDE JAM NUT OVER THE ARMOR BEYOND END FITTING. SLIP THE LOCKING DISC INTO GROOVE.
2. SLIDE COMPRESSION SLUGS ONTO CAPILLARY WITH CONCAVE SURFACES FACING EACH OTHER.
3. ON TEMPERATURES AT OR ABOVE 400°F: FIT 5 SEALING DISCS ONTO CAPILLARY BETWEEN COMPRESSION SLUGS. ON TEMPERATURES BELOW 400°F: FIT 2 SEALING DISCS & 2 SILICONE SEALING WASHERS (BETWEEN DISCS).
4. ALIGN SLITS IN ADJACENT DISCS APPROXIMATELY 180° APART.
5. SLIDE SEPARABLE WELL/UNION FITTING OVER BULB & THREAD JAM NUT ON WELL/UNION UNTIL FINGERTIGHT.

6271-280 REV. E

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SUPPLIED FOLDED 4 1/4 x 5 1/2

E	E4404	REDRAWN. SIZE WAS 8 1/2 x 5 1/2. DWG WAS "BN" SIZE. CHANGED TO BUY PART.	3/30/12	MJF	JJM
REV	ECN	DESCRIPTION	DATE	DWN	APPD
REVISIONS					

ORIGINAL DATE	2/11/97
DRWN	PETER WEILER
CHKD	PETER WEILER
APPD	J. MONDELLO
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON FRACTIONS ±1/64 2 PLACE DEC 3 PLACE DEC ANGLES ±0.010 ±0.005 ±1/2°	
DO NOT SCALE THIS DRAWING	

TITLE  
UNION CONNECTOR/  
SEPARABLE WELL  
INSTALLATION  
INSTRUCTION

SCALE NTS



DF001E

UNITED ELECTRIC  
CONTROLS COMPANY  
WATERTOWN \* MASSACHUSETTS

DWG NO  
A-6271-280