

## **ATTENTION**

- DO NOT EXCEED MAXIMUM ELECTRICAL RATING LISTED ON PRODUCT NAMEPLATE.
- WIRE ACCORDING TO NATIONAL AND LOCAL ELECTRICAL CODES.
- TERMINAL BLOCK ACCEPTS 14-20 AWG (0,5-2,5mm<sup>2</sup>) WIRE.

## NOTES:

- l. CUT GREEN WIRE 6" (178mm).
- 2. CUT ALL OTHER WIRES 5-1/2" (140mm).
- 3. STRIP ALL WIRES 1/4" (6mm).
- ATTACH GROUND TERMINAL TO GREEN WIRE USING SUITABLE CRIMPING TOOL.
- 5. REMOVE JUNCTION BOX COVER.
- 6. FEED WIRES THROUGH UNION CONNECTOR INTO JUNCTION BOX. SECURE THE JUNCTION BOX TO THE UNION CONNECTOR AND PROCESS CONTROL TO THE UNION CONNECTOR. USE THREAD SEALANT ON NPT THREADS IF NECESSARY.
- 7. ALIGN JUNCTION BOX AND PROCESS CONTROL
  AS DESIRED AND TIGHTEN UNION CONNECTOR.
- 8. SECURE THE GREEN WIRE WITH TERMINAL TO THE JUNCTION BOX USING THE SUPPLIED GROUNDING SCREW.
- 9. CONNECT WIRES TO TERMINAL BLOCK, SEE PRODUCT NAMEPLATE, BULLETIN OR INSTALLATION & MAINTENANCE MANUAL FOR WIRE COLOR CODES, ALSO AVAILABLE ONLINE AT www.ueonline.com
- 10. ATTACH JUNCTION BOX COVER.

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В	UPDATED WITH NEW ENCLOSURE AND DIMENSIONS, CHANGED ORIENTATION OF	10/25/11	MJF	WK	٦

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	UPDATED WITH NEW ENCLOSURE AND		MJF	WK	
	DIMENSIONS, CHANGED ORIENTATION OF				
	TERMINAL BLOCK, ECN# E4181				
Α	FIRST ISSUE, ECN#E3644	6-24-10	SR	WK	
SYM	DESCRIPTION	DATE	DWN	APPD	'
REVISIONS					

DRIGINAL DATE 6-24-10

DRWN S. ROBAK

CHKD PLW

APPD WK

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
TOLERANCES ON FRACTIONS ±1/64
2 PLACE DEC 3 PLACE DEC ANGLES

SCALE NONE

±1/2\*

±0.005

DO NOT SCALE THIS DRAWING

UNITED ELECTRIC
CONTROLS COMPANY
WATERTOWN \* MASSACHUSETTS

DF001D

DWG NO A-6271-328