

JOB OPENING

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| <u>Job Description:</u> CNC Machine Operator II (Revised) | <u>Non Exempt:</u> X <u>Exempt:</u> <u>Grade:</u> 5 | |
| <u>Department:</u> Operations – CNC | <u>Approval:</u> TP | <u>Date:</u> 7/24/17 |

Purpose:

Operate and maintain various machines such as CNC, drill presses, engine lathes, and milling machines.

General Requirements:

- Ability to perform intricate CNC machine operations working from blueprints, drawings & procedures.
- Ability to perform quality checks using verniers, micrometers, ring gages, pin gauges, and plug gages.
- Ability to understand and operate FANUC controls.
- High School diploma or equivalent.
- Ability to follow oral and written English instructions and basic reading, writing and math skills.
- 3-7 years directly related work experience.
- Ability to independently set up and operate 7 different CNC Machines.
- Ability to read and understand complex CNC part programs.
- Willingness to work in a team based environment and a commitment to continuous learning and improvement.

Typical Responsibilities:

- Set-Up, operate and maintain 2 or more CNC machines simultaneously.
- Preset jobs, clean parts, cut bar stock material, maintain coolant level, separate and maintain waste chips & daily scrap levels.
- Work from production orders to perform designated operations.
- Understand process improvement, component identification, material identification, Kanban process and inventory awareness.
- Responsible for bar-stock put-away, disposal of waste chips and waste coolant.
- Reduce lead times by following preset & set up processes and blueprint instructions.
- Maintain acceptable quality and quantity levels.
- Set-up, operates, and maintains drill press and Turret Lathe.
- Download and adjust CNC part programs including offset wear & geometry.
- Change collets, tool inserts, tool blocks and tool holders.
- Perform basic level preventative maintenance to machines.
- Assist with training of new operators.
- Eliminate non-value added activities.
- Maintain safe work environment by following company safety procedures.
- Perform other duties as assigned.

Physical Requirements:

- Walking/Standing up to 8 hrs per day.
- Lifting up to 45 lbs.

Supervision Received:

Reports to CNC Production Manager

External candidates: Send resumes to HR@ueonline.com and fill out employment application and EEOC Info Form found on www.ueonline.com